

## NEW! Premium Remanufactured Injectors

### F2E Series Injectors

Delphi is extending its offerings to cover a range of remanufactured F2E series injectors. This Volvo®/Mack® application incorporates a common rail fuel system utilizing three pumping and three non-pumping injectors. This new design eliminates the need for additional pumping elements.

Delphi replaces all critical components and high wear items on its remanufactured F2E series injectors with OE parts. Each injector is tested on a custom OE end of the line production machine where all units are checked for leaks, injection pressure, fuel delivery and timing.

#### Features and Benefits

- New nozzle, Nozzle Opening Pressure (NOP) spring, control valve, electrical connector to ensure optimal performance and service life
- 100% O-ring and seal replacement to ensure proper sealing
- New unique trim code to ensure peak performance
- 12-month unlimited mileage warranty



#### EX631134

(Non-pumping Injector)



#### EX631133

(Pumping Injector)



Delphi Reman Part Number	OE Part Number	Seal Kits
EX631133 (pumping injector)	22378579, 85022897	HTK134
EX631134 (non-pumping injector)	22378580, 85022899	HTK134

**Note:** 85150916 is a 6-pack containing three of 85022897 (pumping injector) and three of 85022899 (non-pumping injector).

## Core Return Policy

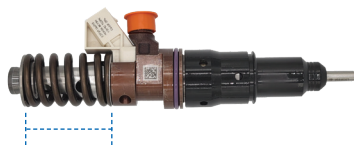
- Units must be properly identified with the proper part number
- Units must be returned like-for-like unless otherwise specified (see table below)
- Units must be returned as off of the engine - assembled and complete with all external components and fuel connections
- Units damaged by fire, water, or customer abuse during handling will not be accepted
- Seized cores will not be accepted. To determine if a core is seized, see the illustration below
- Cores must be returned within 12 months from the date of purchase
- Units must be drained of all fuel and oil, packaged properly and shipped freight prepaid to place of purchase
- As part of the core charge refund process, any accepted core will result in a credit which will reduce the oldest available core in the core bank. A core bank is the number of core(s) that are eligible in principle for return, using the above listed core acceptance criteria

**IMPORTANT NOTE:** Any unit that is not returned within 12 months from the date of purchase or does not meet the above listed criteria for core returns will be (at the customer's direction) either returned to the customer at their expense or scrapped.

The same will occur if there is no 'like type' open core bank available to allow for a core credit on a core return. No credit will be issued in either of the foregoing situations.

Core Part Number	Delphi Reman Part Number	Eligible Core Part Numbers
ZEX-F2E-PI	EX631133	22378579, 85021380, 85021391, 85022130, 85022131, 85022897, 85151357, 85151358, BEBE1R18201
ZEX-F2E-NPI-GCN	EX631134	22378580, 85021381, 85021392, 85022899, 85022900, 85151362, BEBJ1F12201

To identify a seized core:



Distance from the top of the spring to the spring base should be no less than 58.00 mm

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**PHINIA**

